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**Assembly Instructions for R4000/R3000 Shelving System**

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**Drawer Unit Assembly**

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**Modular Drawers (Part Y):**

Support rails with telescopic guides are included for all drawers. The support rails for right and left side are marked to ensure proper assembly, e.g. ("R 4000 Hinten **R**") means: this end of rail goes on rear right hand upright of unit). Once secured, a self-drilling tech screw is placed at the rear of the assembly (see picture provided)

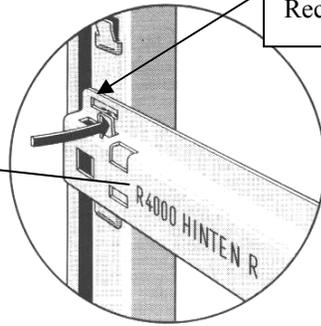
- 1) Put left and right support rails in bay at desired location (covers two lug positions)
- 2) Push the (sideways) lug of the telescopic guide into the square hole in the of the support rail at the rear of the unit.
- 3) Push the front of the telescopic guide lug down onto the square hole in the of the support rail at the front of the unit. Repeat for other side.

Install drawer with telescopic guides fully extended, as shown. Place the rear lugs of the telescopic guide into the holes located at the rear of the drawer, and then lower the drawer onto the front lugs. Add other drawers in the same manner.

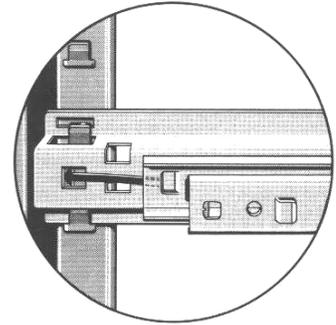
## Modular Drawers

Place sheet metal screw in  
Rectangle hole on track

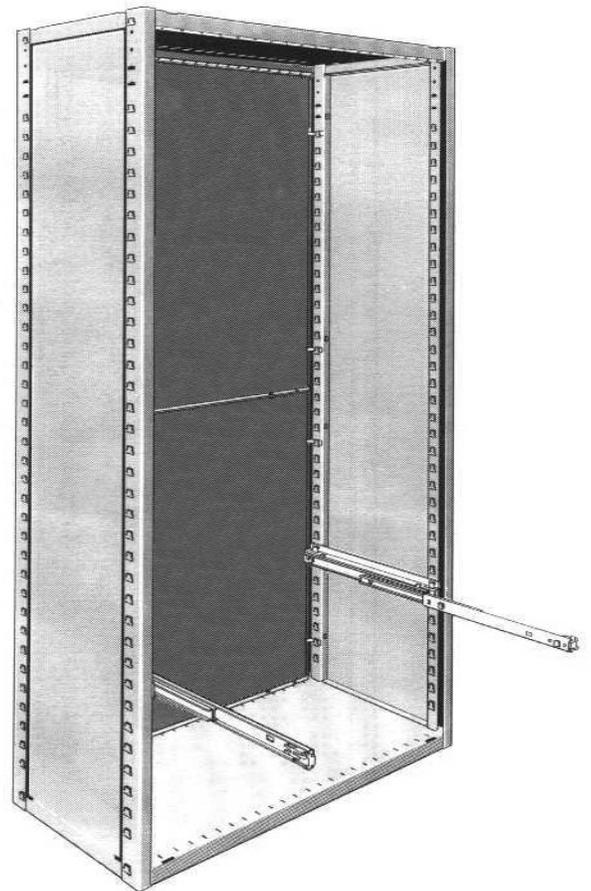
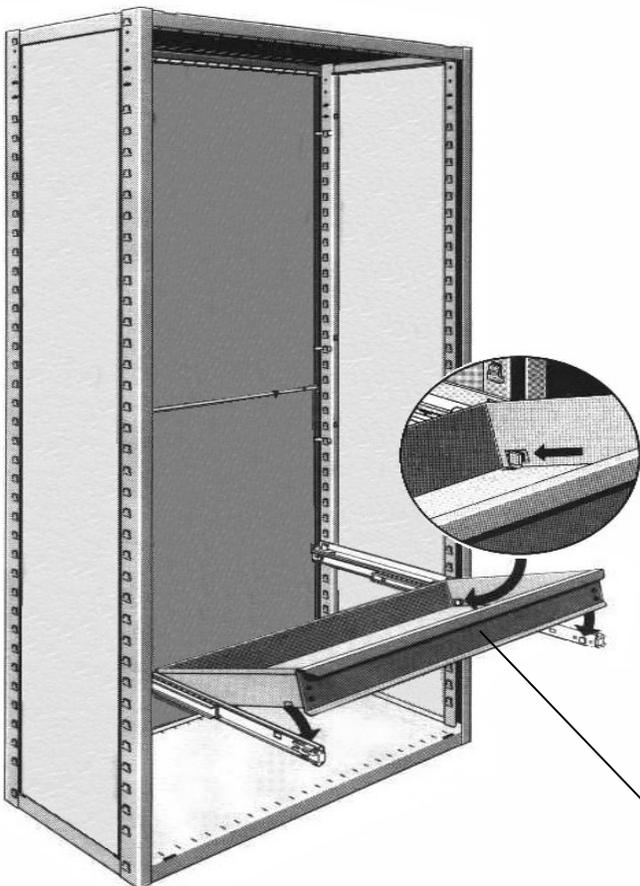
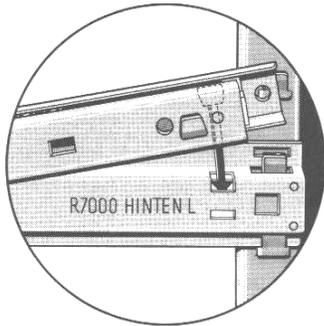
R4000 Hinten **R** means: this  
end of rail goes on rear right  
hand upright of unit.



Push the guide lug of the  
telescopic guide into the  
square hole in the rear of the  
support rail.



Push the front of the  
telescopic guide lug down  
onto the square hole in the  
front of the support rail.



Modular Drawers (Part Y)